Data sheet 6ES7516-3AP03-0AB0



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 2 MB work memory for program and 7.5 MB for data 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 6 ns bit performance, SIMATIC Memory Card required *** approvals and certificates according to entry 109817466 at support.industry.siemens.com to be considered! ***

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS04
Firmware version	V3.1
 FW update possible 	Yes
Product function	
● I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
SysLog	Yes
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V19 (FW V3.1) / V18 (FW V3.0) or higher; with older TIA Portal versions configurable as 6ES7516-3AN02-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.69 A
Current consumption, max.	1.08 A
Inrush current, max.	1.15 A; Rated value
l²t	0.6 A²·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	4 W
Memory	
Number of slots for SIMATIC memory card	1

SIMATIC memory card required	Yes
Work memory	
integrated (for program)	2 Mbyte
integrated (for data)	7.5 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	6 ns
for word operations, typ.	7 ns
for fixed point arithmetic, typ.	9 ns
for floating point arithmetic, typ.	37 ns
CPU-blocks	OT THE
Number of elements (total)	9 000: Placks (OP, EP, EC, DP) and UDTs
DB	8 000; Blocks (OB, FB, FC, DB) and UDTs
	4 CO COO subdivided into number range that can be used by the user 4
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	7.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	· mayee
Number range	0 65 535
-	
• Size, max.	1 Mbyte
	1 Mbyto
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 250 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	7 a. j. (only infliced by the main memory)
•	Yes
— adjustable	100
S7 times	2.049
Number Potentivity	2 048
Retentivity	Voc
— adjustable	Yes
IEC timer	A () !! !! !! !! !!
• Number	Any (only limited by the main memory)
Retentivity	· ·
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 472 KB

Extended retentive data area (incl. timers, counters, flags), max.	7.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	4011
Size, max. Number of clearly represents.	16 kbyte
Number of clock memories Data blocks	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	Voc
Retentivity adjustable Retentivity propert	Yes No
Retentivity preset Local data	NO
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	of Rayle, max. To the per block
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	o 102, max. nambor of modules / sabinocales
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	institution in total
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	V
• supported	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
in AS, slaveon Ethernet via NTP	Yes Yes
Interfaces	100
	2
Number of PROFINET interfaces Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
* *	Yes; X1
RJ 45 (Ethernet)Number of ports	2
integrated switch	Yes
- Altogrator official	

Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
 PROFINET IO Device 	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
·	
Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Of which IO devices with IRT, max. Number of correctable IO Devices for RT, max.	64
Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s:375~\mu s,625~\mu s3$ $875~\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
Shared device	Yes
Number of IO Controllers with shared device, max.	4
— number of 10 controllers with shared device, max. — activation/deactivation of I-devices	
	Yes; per user program
Asset management record PROFINET Sequently Class	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
2. Interface	
Interface types	V V0
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
• integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes

Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
Number of connectable IO Devices for RT, max.	PROFIBUS or PROFINET 32
— of which in line, max.	32
Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share
opeding lines	set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
3. Interface	, , , , , , , , , , , , , , , , , , , ,
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave SIMATIC communication	No Voc
SIMATIC communication	Yes
PROFIBUS DP master	40.6 H
Number of connections, max.	48; for the integrated PROFIBUS DP interface
 Number of DP slaves, max. 	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— Equidistance	Yes
Equidistance Isochronous mode	Yes
Activation/deactivation of DP slaves	Yes
	165
Interface types	
RJ 45 (Ethernet)	Von
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Transmission rate, max. Protocols	12 Mbit/s
·	12 Mbit/s No
Protocols	

 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	128
 Number of S7 routing paths 	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
	MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
Data length, max.	64 kbyte
• UDP	Yes
Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
UDP multicast	Yes; max. 118 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
• web API	
Number of sessions, max.	100
 number of simultaneous HTTP calls, max. 	4
— HTTP request body, max.	131 072 byte
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 Number of connections, max. 	10
 Number of nodes of the client interfaces, recommended max. 	2 000
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5

Number of registerable nodes, max.	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
 Application authentication 	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
 User authentication 	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
— Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
 Number of registerable nodes, max. 	20 000
 Number of subscriptions per session, max. 	50
— Sampling interval, min.	100 ms
— Publishing interval, min.	100 ms
Number of server methods, max.	50
 Number of inputs/outputs per server method, max. 	20
Number of monitored items, recommended max.	4 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	30 000
 Alarms and Conditions 	Yes
 Number of program alarms 	200
 Number of alarms for system diagnostics 	100
Further protocols	
• MODBUS	Yes; MODBUS TCP
sochronous mode	
Equidistance	Yes
27 magazaa functiona	
57 message functions	
Number of login stations for message functions, max.	64
Number of login stations for message functions, max. number of subscriptions, max.	500
Number of login stations for message functions, max.	500 8 000
Number of login stations for message functions, max. number of subscriptions, max.	500
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max.	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block,
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max.	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Fest commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control Status/control variable	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Fest commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control Status/control Status/control variable Variables Number of variables, max.	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Fest commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
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Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Fest commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing	8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects rest commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max.	8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
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number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Profiling Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing • Forcing, variables, max.	500 8 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs

— of which powerfail-proof	500
Traces	
Number of configurable Traces	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
Number of surjudy Matter Control accounts for	program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	2 400
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
Number of positioning axes at motion control cycle of 4 ms (typical value)	11
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	20
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	-30 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
vertical installation, min.	-30 °C; No condensation
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	40 °C
• min.	-40 °C
Max. Altitude during expertion relating to see level.	70 °C
Altitude during operation relating to sea level	F 000 ms Doobsistions for inch-li-ti little do 0 000
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	Vee
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
Know-how protection	V
User program protection/password protection	Yes
Copy protection	Yes
Block protection Access protection	Yes

 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Write protection for Failsafe 	No
 Protection level: Complete protection 	Yes
User administration	Yes; device-wide
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	469 g

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