Data sheet

6ES7515-2AM02-0AB0



SIMATIC S7-1500, CPU 1515-2 PN, central processing unit with 500 KB work memory for program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 30 ns bit performance, SIMATIC Memory Card required

Product type designation HW functional status FS01 Firmware version V2.9 Product function • I&M data • Isochronous mode Engineering with • STEP 7 TIA Portal configurable/integrated from version configuration control via dataset Ves Display Screen diagonal [cm] Control elements Number of keys Rated value (DC) permissible range, lower limit (DC) Reverse polarity protection Wains buffering • Mains/voltage failure stored energy time • Repeat rate, min. Insultanturent Current consumption (rated value) Current consumption (max. In In A In In A In Index power to the backplane bus (balanced) Power consumption from the backplane bus (balanced) Power loss, typ. Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Ves Number of slots for SIMATIC memory card 1 SIMATIC memory card required Ves Number of slots for SIMATIC memory card 1 SIMATIC memory card required Ves Number of slots for SIMATIC memory card 1 SIMATIC memory card required Ves Ves Number of slots for SIMATIC memory card 1 SIMATIC memory card required Ves	General information	
Firmware version Product function Find data Fischronous mode Fischronous	Product type designation	CPU 1515-2 PN
Product function • I&M data • Isochronous mode • I&M data • Isochronous mode Pegineering with • STEP 7 TIA Portal configurable/integrated from version Configuration control via dataset Ves Display Screen diagonal [cm] Control elements Number of keys Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, lower limit (DC) permissible range, peper limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Peser polarity protection • Repeat rate, min. Input current Current consumption, max. 1.1 A Inrush current, max. Power of slots for SIMATIC memory card Power of slots for SIMATIC memory card Image of SIMATIC memory card equired V17 (FW V2.9) / V16 (FW V2.8) or higher; with noider TIA Portal versions configurable and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central) Pess Display V17 (FW V2.9) / V16 (FW V2.8) or higher; with noider TIA Portal versions configurable as 6ES7515-2AM01-0AB0 V17 (FW V2.9) / V16 (FW V2.8) or higher; with noider TIA Portal versions configurable as 6ES7515-2AM01-0AB0 V17 (FW V2.9) / V16 (FW V2.8) or higher; with noider TIA Portal versions configurable as 6ES7515-2AM01-0AB0 V17 (FW V2.9) / V16 (FW V2.8) or higher; with noider TIA Portal versions configurable as 6ES7515-2AM01-0AB0 V17 (FW V2.9) / V16 (FW V2.8) or higher; with noider TIA Portal versions configurable as 6ES7515-2AM01-0AB0 V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7515-2AM01-0AB0 V17 (FW V2.9) / V16 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7515-2AM01-0AB0 V17 (FW V2.9) / V16 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7515-2AM01-0AB0 V17 (FW V2.9) / V16 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7515-2AM01-0AB0 V17 (FW V2.9) / V16 (FW V2.9) / V16 (FW V2.9) or higher; with older TIA Portal versions configurable as 6ES7515-2AM0	HW functional status	FS01
I 8M data Yes; I8M0 to I8M3 Yes; Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central)	Firmware version	V2.9
STEP 7 TIA Portal configurable/integrated from version configurable integrated from version configurable as 6ES7515-2AM01-0AB0 Configuration control via dataset Ves Display Screen diagonal [cm] Control elements Number of keys Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, lower limit (DC) permissible range, lower limit (DC) Mains buffering Namis voltage failure stored energy time Repeat rate, min. 1/s Input current Current consumption (rated value) Current consumption, max. Incush current, max. 2	Product function	
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STEP 7 TIA Portal configurable/integrated from version configurable as 6ES7515-2AM01-0AB0 Configuration control via dataset Yes Display Screen diagonal [cm] 6.1 cm Control elements Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering • Mains/voltage failure stored energy time • Repeat rate, min. 1/s Input current Current consumption (rated value) 0.8 A Current consumption (rated value) 0.02 A*s Power Infect power to the backplane bus (balanced) 6.2 W Power loss, typ. Memory Number of slots for SIMATIC memory card 5 IMATIC memory card required Ves	• Isochronous mode	
Configuration control	Engineering with	
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Mode buttons 2 Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s Input current Current consumption (rated value) 0.8 A Current consumption, max. 1.1 A Inrush current, max. 2.4 A; Rated value Pt 0.02 A²-s Power Infeed power to the backplane bus 12 W Power consumption from the backplane bus (balanced) 6.2 W Power loss Power loss Power loss, typ. 6.3 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Control elements	
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Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains buffering • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s Input current Current consumption (rated value) 0.8 A Current consumption, max. 1.1 A Inrush current, max. 2.4 A; Rated value It 0.02 A²-s Power Infeed power to the backplane bus (balanced) 6.2 W Power loss Power loss, typ. 6.3 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Mode buttons	2
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permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. Pt 0.02 A²-s Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	Rated value (DC)	24 V
Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss Power of slots for SIMATIC memory card SIMATIC memory card required Yes	permissible range, lower limit (DC)	19.2 V
Mains buffering	permissible range, upper limit (DC)	28.8 V
Mains/voltage failure stored energy time Repeat rate, min. 1/s Input current Current consumption (rated value) Current consumption, max. 1.1 A Inrush current, max. Inush current, max. 2.4 A; Rated value I* 0.02 A*-s Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. 6.3 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required 7 es 5 ms 5 ms 1/s 1/s 1/s 1/s 1/s 1/s 1/s 1/	Reverse polarity protection	Yes
● Repeat rate, min. 1/s Input current Current consumption (rated value) 0.8 A Current consumption, max. 1.1 A Inrush current, max. 2.4 A; Rated value I²t 0.02 A²·s Power Infeed power to the backplane bus 12 W Power consumption from the backplane bus (balanced) 6.2 W Power loss, typ. 6.3 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Mains buffering	
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Current consumption (rated value) Current consumption, max. Inrush current, max. Irush current, max. Infeed power to the backplane bus Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss Power loss, typ. 6.3 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required 1.1 A 1.1 A 1.1 A 1.2 A; Rated value 0.02 A²·s Power 0.2 A V 0.3 A 0.4 A; Rated value 0.02 A²·s Power 0.5 A 0.6 A 0.7 Batted value 0.8 A 0.9 C 0.9 A 0.9 C 0.9 C	 Repeat rate, min. 	1/s
Current consumption, max. Inrush current, m	Input current	
Inrush current, max. 2.4 A; Rated value 2t	Current consumption (rated value)	0.8 A
Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. 6.3 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	Current consumption, max.	1.1 A
Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) 6.2 W Power loss Power loss, typ. 6.3 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	Inrush current, max.	2.4 A; Rated value
Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. 6.3 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	l²t	0.02 A ² ·s
Power consumption from the backplane bus (balanced) 6.2 W Power loss Power loss, typ. 6.3 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	Power	
Power loss Power loss, typ. 6.3 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Infeed power to the backplane bus	12 W
Power loss, typ. 6.3 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Power consumption from the backplane bus (balanced)	6.2 W
Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	Power loss	
Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Power loss, typ.	6.3 W
SIMATIC memory card required Yes	Memory	
	Number of slots for SIMATIC memory card	1
Work memory	SIMATIC memory card required	Yes
	Work memory	

• integrated (for program)	500 khyta
integrated (for program) integrated (for data)	500 kbyte
integrated (for data) Load memory	3 Mbyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Guyte
maintenance-free	Yes
CPU processing times	165
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns
CPU-blocks	102 110
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	0 000, Blooke (0B, 1B, 10, BB) and 0B 10
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
- 1. tal	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	500 kbyte
FC	
Number range	0 65 535
• Size, max.	500 kbyte
OB	
• Size, max.	500 kbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 µs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	2
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	3 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	

• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	·
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of
Number of distributed to systems	distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	1 00
	Voc: IDv4
IP protocol DROFINET IO Controller	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device CIMATIO accompanies ties.	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted

Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
 Direct data exchange 	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s: 375~\mu s, 625~\mu s 3 875~\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	V V0
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
• integrated switch	No
Protocols	Vest ID: 4
IP protocol IPDOFINIET IO Controller	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device CIMATIC communication	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
 PG/OP communication 	Yes

— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
 Prioritized startup 	No
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	32
— of which in line, max.	32
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
- Asset management record Interface types	1 cos, por usor program
RJ 45 (Ethernet)	Voc
• 100 Mbps	Yes
Autoropoiation	Yes
Autocrossing Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
 Number of connections, max. 	192; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	108
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	Yes 64 kbyte Yes
	64 kbyte

— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	тез, Ориона
	Vac. Chandard and user name
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	10
 Number of nodes of the client interfaces, recommended max. 	2 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
Number of simultaneous calls of the client instructions for session management, per connection, max.	1
Number of simultaneous calls of the client instructions for data access, per connection, max.	5
Number of registerable nodes, max.	5 000
Number of registerable method calls of OPC_UA_MethodCall, max.	100
Number of inputs/outputs when calling OPC UA MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
GDS support (certificate management)	Yes
— Number of sessions, max.	48
Number of accessible variables, max.	100 000
Number of registerable nodes, max.	20 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
 Number of server methods, max. 	50
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	2 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	5 000
Alarms and Conditions	Yes
Number of program alarms	200
	100
Number of alarms for system diagnostics	11/1/
Number of alarms for system diagnostics Further protocols	
Number of alarms for system diagnostics Further protocols MODBUS	Yes; MODBUS TCP

Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	800
Number of alarms for system diagnostics	200
 Number of alarms for motion technology objects 	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	pade surpute, memory site, soo, distributed in ou, tillions, counters
of which status variables, max.	200; per job
of which status variables, max. — of which control variables, max.	200; per job
Forcing	
• Forcing	Yes
• Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	7.5
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	2 400
 Required Motion Control resources 	
 per speed-controlled axis 	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	
· · · · · · · · · · · · · · · · · · ·	20
— per cam track	20 160
— per cam track	160
— per cam track — per probe	160
 per cam track per probe Positioning axis Number of positioning axes at motion control cycle 	160 40
 per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle 	160 40 7
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact	160 40 7
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller	160 40 7 14
— per cam track — per probe • Positioning axis — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) Controller • PID_Compact	160 40 7 14 Yes; Universal PID controller with integrated optimization

High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	-25 °C; No condensation
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	-25 °C; No condensation
vertical installation, max.	40 $^{\circ}\text{C};$ Display: 40 $^{\circ}\text{C},$ at an operating temperature of typically 40 $^{\circ}\text{C},$ the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
 Copy protection 	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	830 g

3/12/2024

6ES75152AM020AB0 Page 8/8

last modified: