## SIEMENS

## Data sheet

## 6ES7513-1FL02-0AB0



SIMATIC S7-1500F, CPU 1513F-1 PN, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 450 KB FOR PROGRAM AND 1.5 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 2 PORT SWITCH, 40 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

General information	
Product type designation	CPU 1513F-1 PN
HW functional status	FS03
Firmware version	V2.9
Product function	
● I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7513-1FL01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.7 A
Current consumption, max.	0.95 A
Inrush current, max.	1.9 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	5.7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
SimAric memory card required	100

• integrated (for program)	450 kbyto
integrated (for program)     integrated (for data)	450 kbyte
integrated (for data)	1.5 Mbyte
Load memory     Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Plug-in (SilviATIC Memory Card), max. Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	450 kbyte
FC	
Number range	0 65 535
• Size, max.	450 kbyte
OB O'en man	
Size, max.	450 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs     Number of evelia interrupt OBs	20 20: With minimum OR 3x cyclo of 500 up
Number of cyclic interrupt OBs     Number of process alarm OBs	20; With minimum OB 3x cycle of 500 μs
<ul> <li>Number of process alarm OBs</li> <li>Number of DPV1 alarm OBs</li> </ul>	50 3
Number of DPV Falarm OBs     Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of asynchronous error OBs     Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	

• Size, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
	32 kbyte; All outputs are in the process image
Outputs	52 kbyte, All outputs are in the process image
per integrated IO subsystem	0.14.14
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
<ul> <li>integrated</li> </ul>	1
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
<ul> <li>Number of lines, max.</li> </ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	100, 19920
Number	16
Clock synchronization	
	Yes
• supported	
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
<ul> <li>integrated switch</li> </ul>	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes

Yes; MRP Automanager according to IEC 62439-2 Edition 2.0

<ul> <li>Media redundancy</li> </ul>	
PROFINET IO Controller	

PROFINET IO Controller	
Services	
- PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s$ : 375 $\mu s$ , 625 $\mu s$ 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
66111666	
— PG/OP communication	Yes
	Yes No
— PG/OP communication	
<ul> <li>— PG/OP communication</li> <li>— Isochronous mode</li> </ul>	No
<ul> <li>— PG/OP communication</li> <li>— Isochronous mode</li> <li>— IRT</li> </ul>	No Yes
<ul> <li>PG/OP communication</li> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> </ul>	No Yes Yes; per user program
<ul> <li>PG/OP communication</li> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> </ul>	No Yes Yes; per user program Yes 4
<ul> <li>PG/OP communication</li> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> </ul>	No Yes Yes; per user program Yes 4 Yes; per user program
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<ul> <li>PG/OP communication</li> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> <li>Asset management record</li> </ul>	No Yes Yes; per user program Yes 4 Yes; per user program
<ul> <li>PG/OP communication</li> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> <li>Asset management record</li> </ul> Interface types RJ 45 (Ethernet)	No Yes Yes; per user program Yes 4 Yes; per user program
<ul> <li>PG/OP communication</li> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> <li>Asset management record</li> </ul> Interface types RJ 45 (Ethernet) <ul> <li>100 Mbps</li> </ul>	No Yes Yes; per user program Yes; per user program Yes; per user program
<ul> <li>PG/OP communication</li> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> <li>Asset management record</li> </ul> Interface types RJ 45 (Ethernet) <ul> <li>100 Mbps</li> <li>Autonegotiation</li> </ul>	No Yes Yes; per user program Yes 4 Yes; per user program Yes Yes
<ul> <li>PG/OP communication</li> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> <li>Asset management record</li> </ul> Interface types RJ 45 (Ethernet) <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> </ul>	No Yes Yes; per user program Yes; per user program Yes; per user program Yes Yes
<ul> <li>PG/OP communication</li> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> <li>Asset management record</li> </ul> Interface types RJ 45 (Ethernet) <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul>	No Yes Yes; per user program Yes 4 Yes; per user program Yes Yes
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<ul> <li>PG/OP communication         <ul> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> <li>Asset management record</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>Protocols</li> </ul>	No Yes Yes; per user program Yes; per user program Yes; per user program Yes Yes
<ul> <li>PG/OP communication         <ul> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> <li>Asset management record</li> </ul> </li> <li>Interface types</li> <li>RJ 45 (Ethernet)         <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>PROFIsafe         <ul> <li>Number of connections</li> </ul> </li> </ul>	No Yes Yes; per user program Yes; per user program Yes; per user program Yes Yes Yes Yes Yes Yes
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<ul> <li>PG/OP communication         <ul> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> <li>Asset management record</li> </ul> </li> <li>Interface types         <ul> <li>RJ 45 (Ethernet)</li> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>Protocols         <ul> <li>PROFIsafe</li> <li>Number of connections, max.</li> <li>Number of connections via integrated interfaces</li> </ul> </li> </ul>	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes Yes Yes Yes Yes Yes 128; via integrated interfaces of the CPU and connected CPs / CMs 10 88
<ul> <li>PG/OP communication         <ul> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> <li>Asset management record</li> </ul> </li> <li>Interface types         <ul> <li>RJ 45 (Ethernet)</li> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> </li> <li>Protocols         <ul> <li>PROFIsafe</li> <li>Number of connections, max.</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> </ul> </li> </ul>	No Yes Yes; per user program Yes; per user program Yes; per user program Yes Yes Yes Yes Yes Yes Yes Yes Yes
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<ul> <li>PG/OP communication</li> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>activation/deactivation of I-devices</li> <li>Asset management record</li> </ul> Interface types RJ 45 (Ethernet) <ul> <li>100 Mbps</li> <li>Autonegotiation</li> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul> Protocols PROFIsafe <ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of S7 routing paths</li> </ul> Redundancy mode	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes Yes Yes Yes Yes Yes Yes 128; via integrated interfaces of the CPU and connected CPs / CMs 10 88 16

— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
- User authentication	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	4
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	1 000
<ul> <li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max.</li> </ul>	300
<ul> <li>— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>— Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>— Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>— Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
— Number of registerable nodes, max.	5 000
- Number of registerable method calls of	100
OPC_UA_MethodCall, max. — Number of inputs/outputs when calling	20
OPC_UA_MethodCall, max.	
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
- Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— GDS support (certificate management)	Yes
— Number of sessions, max.	32
<ul> <li>— Number of accessible variables, max.</li> </ul>	50 000

	40.000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
<ul> <li>— Number of server methods, max.</li> </ul>	20
- Number of inputs/outputs per server method, max.	20
- Number of monitored items, recommended max.	1 000; for 1 s sampling interval and 1 s send interval
- Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the
	type "Reference namespace"
<ul> <li>— Number of nodes for user-defined server interfaces,</li> </ul>	1 000
max.	
Alarms and Conditions	Yes
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block,
	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	600
Number of alarms for system diagnostics	100
<ul> <li>Number of alarms for motion technology objects</li> </ul>	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
	No
Single step	
Number of breakpoints	8
Status/control	
Status/control variable	Yes; without fail-safe
Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
<ul> <li>Number of variables, max.</li> </ul>	ounterd
	200: parioh
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes; without fail-safe
<ul><li>Forcing</li><li>Forcing, variables</li></ul>	Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
Forcing, variables	peripheral inputs/outputs (without fail-safe)
<ul><li>Forcing, variables</li><li>Number of variables, max.</li></ul>	peripheral inputs/outputs (without fail-safe)
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> </ul>	peripheral inputs/outputs (without fail-safe) 200
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> </ul>	peripheral inputs/outputs (without fail-safe) 200 Yes
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> </ul> </li> </ul>	peripheral inputs/outputs (without fail-safe) 200 Yes 1 000
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Number of entries, max.</li> <li>— of which powerfail-proof</li> </ul>	peripheral inputs/outputs (without fail-safe) 200 Yes 1 000
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces</li> </ul>	peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> </ul>	peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500
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<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Diagnostics indication LED <ul> <li>RUN/STOP LED</li> <li>ERROR LED</li> </ul> </li> </ul>	peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes
<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Diagnostics indication LED <ul> <li>RUN/STOP LED</li> <li>ERROR LED</li> <li>MAINT LED</li> </ul> </li> </ul>	peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes
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<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Diagnostics indication LED <ul> <li>RUN/STOP LED</li> <li>ERROR LED</li> <li>MAINT LED</li> <li>STOP ACTIVE LED</li> <li>Connection display LINK TX/RX</li> </ul> </li> </ul>	peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes
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<ul> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>of which powerfail-proof</li> </ul> </li> <li>Traces <ul> <li>Number of configurable Traces</li> </ul> </li> <li>Interrupts/diagnostics/status information</li> <li>Diagnostics indication LED <ul> <li>RUN/STOP LED</li> <li>ERROR LED</li> <li>MAINT LED</li> <li>STOP ACTIVE LED</li> <li>Connection display LINK TX/RX</li> </ul> </li> <li>Supported technology objects <ul> <li>Motion Control</li> <li>Number of available Motion Control resources for technology objects</li> </ul> </li> </ul>	peripheral inputs/outputs (without fail-safe) 200 Yes 1 000 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes
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— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	5
<ul> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	10
Controller	
<ul> <li>PID_Compact</li> </ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
<ul> <li>— High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-25 °C; No condensation
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
	display is switched off
• vertical installation, min.	-25 °C; No condensation
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Password for display	Yes
Protection level: Write protection	Yes; Specific write protection both for Standard and for Failsafe
Protection level: white protection     Protection level: Read/write protection	Yes
Protection level: Read/white protection     Protection level: Write protection for Failsafe	Yes
-	
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
e lower limit	odiustekle minimum evele time
lower limit	adjustable minimum cycle time
• upper limit	adjustable minimum cycle time adjustable maximum cycle time

last modified:	3/12/2024	
Weight, approx.	405 g	
Weights		
Depth	129 mm	
Height Depth	147 mm	

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