## **SIEMENS**

## **Data sheet**

6ES7512-1SM03-0AB0



SIMATIC DP, CPU 1512SP F-1 PN for ET 200SP, central processing unit with work memory 600 KB for program and 2 MB for data, 1st interface: PROFINET IRT with 3-port switch, 25 ns bit performance, SIMATIC Memory Card required, BusAdapter required for port 1 and 2 \* \*\*\* approvals and certificates according to entry 109817615 at support.industry.siemens.com to be observed! \*\*\*\*

Figure similar

General information	
Product type designation	CPU 1512SP F-1 PN
HW functional status	FS01
Firmware version	V3.0
FW update possible	Yes
Product function	
● I&M data	Yes; I&M0 to I&M3
<ul> <li>Module swapping during operation (hot swapping)</li> </ul>	Yes; Multi-hot swapping
Isochronous mode	Yes; only with PROFINET; with minimum OB $6x$ cycle of $500~\mu s$
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7 512-1SK01-0AB0
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	10 ms
Input current	
Current consumption (rated value)	0.51 A
Current consumption, max.	0.7 A
Inrush current, max.	1.34 A; Rated value
l²t	0.3 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	8.05 W
Power loss	
Power loss, typ.	3.5 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	600 kbyte
• integrated (for data)	2 Mbyte

Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	2 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	2 Mbyte, 1 of bbs with absolute addressing, the max. Size is 04 Kb
Number range	0 65 535
• Size, max.	600 kbyte
FC	ooo kayta
Number range	0 65 535
• Size, max.	600 kbyte
• Size, max.	ooo nbyto
• Size, max.	600 kbyte
Number of free cycle OBs	100
Number of fime alarm OBs	20
Number of delay alarm OBs	20
Number of delay alarm OBs     Number of cyclic interrupt OBs	
•	20; With minimum OB 3x cycle of 250 μs
<ul><li>Number of process alarm OBs</li><li>Number of DPV1 alarm OBs</li></ul>	50 3
	1
Number of isochronous mode OBs  Number of technology aurebraness classes OBs	
Number of technology synchronous alarm OBs      Number of startus OBs	2
Number of startup OBs     Number of sourcebraneus error OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	24: Un to 9 pagaible for E blocks
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	0.040
• Number	2 048
Retentivity	Von
— adjustable	Yes
IEC counter	Any (only limited by the main
Number  Potentivity	Any (only limited by the main memory)
Retentivity	Von
— adjustable	Yes
S7 times	2.040
Number  Patentivity	2 048
Retentivity	Von
— adjustable	Yes
IEC timer	Any (only limited by the main
Number  Potentivity	Any (only limited by the main memory)
Retentivity	V
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
Flag	ovalitors, DDS, and toorniology data (axes). 210 ND
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	o, a stock memory bit, grouped into one stock memory byte
Retentivity adjustable	Yes
■ INCICITUIVITY aujustable	100

Petentivity preset	No
Retentivity preset  Local data	INO
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	64 kbyte, max. To KB per block
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	2 046, max. number of modules / submodules
	22 khyto: All inpute are in the process image
• Inputs	32 kbyte; All inputs are in the process image
Outputs     The granted IO substitutes	32 kbyte; All outputs are in the process image
per integrated IO subsystem	0 khuta
— Inputs (volume)	8 kbyte
— Outputs (volume) per CM/CP	8 kbyte
— Inputs (volume)	9 khuto
— Outputs (volume)	8 kbyte 8 kbyte
Subprocess images	o ruyte
Number of subprocess images, max.	32
Address space per module	SZ
Address space per module, max.	288 byte; For input and output data respectively
Address space per module, max.  Address space per station	200 byte, I of illiput and output data respectively
Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048
→ Audiess space pei station, max.	bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• integrated	1
• Via CM	0
Rack	
Modules per rack, max.	82; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
<ul> <li>Quantity of operable ET 200SP modules, max.</li> </ul>	64
<ul> <li>Quantity of operable ET 200AL modules, max.</li> </ul>	16
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• to DP, slave	Yes; Via CM DP module
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	No
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
Number of ports	3; 1. integr. + 2. via BusAdapter
<ul><li>integrated switch</li></ul>	Yes

Durahdaras (DDOENIET)	Variable Durahlander DA O DUE DA O TO DA O
BusAdapter (PROFINET)  Protocolo	Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12
Protocols  • IP protocol	Voc. IDv/
IP protocol	Yes; IPv4
PROFINET IO Controller     PROFINET IO Dovices	Yes Yes
PROFINET IO Device     SIMATIC communication	
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy  PROFINET IO Controller	Yes
PROFINET IO Controller	
Services  — PG/OP communication	Yes
	Yes
— Isochronous mode	
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	oornigarou door data
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum
— for send cycle of 500 μs	update time of 500 µs of the isochronous OB is decisive 500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum
, i	update time of 625 µs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	• *
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
. Interface	
Interface types	
* *	Yes: Via CM DP module
• RS 485	Yes; Via CM DP module
RS 485  Number of ports	Yes; Via CM DP module  1
RS 485     Number of ports  Protocols	1
RS 485     Number of ports  Protocols     PROFIBUS DP master	1 Yes
RS 485     Number of ports  Protocols	1

<ul> <li>Number of connections, max.</li> </ul>	48; Of which 4 each reserved for ES and HMI
<ul> <li>Number of DP slaves, max.</li> </ul>	125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Candiaga	FROFIBUS OF FROFINET
Services	V
— PG/OP communication	Yes
— Equidistance	No 
— Isochronous mode	No
Activation/deactivation of DP slaves	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul> <li>Autonegotiation</li> </ul>	Yes
<ul> <li>Autocrossing</li> </ul>	Yes
Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	88
Number of connections per CP/CM	32
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
	MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	occ offine help (or confinitation, user data size)
TCP/IP	Yes
	64 kbyte
<ul><li>— Data length, max.</li><li>— several passive connections per port, supported</li></ul>	
	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
<ul> <li>Runtime license required</li> </ul>	Yes; "Small" license required

OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	4
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	1 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul><li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li></ul>	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
<ul><li>User authentication</li></ul>	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
— Number of sessions, max.	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
<ul><li>— Sampling interval, min.</li></ul>	100 ms
<ul><li>— Publishing interval, min.</li></ul>	200 ms
<ul> <li>Number of server methods, max.</li> </ul>	20
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	4 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	15 000
<ul> <li>Alarms and Conditions</li> </ul>	Yes
<ul> <li>Number of program alarms</li> </ul>	100
Number of alarms for system diagnostics	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	600
<ul> <li>Number of alarms for system diagnostics</li> </ul>	100
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Hamber of breakpoints	

Status/control	W 10 10 10 10
Status/control variable	Yes; without fail-safe
Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
<ul> <li>Number of variables, max.</li> </ul>	
<ul><li>of which status variables, max.</li></ul>	200; per job
<ul><li>of which control variables, max.</li></ul>	200; per job
Forcing	
<ul><li>Forcing</li></ul>	Yes; without fail-safe
<ul> <li>Forcing, variables</li> </ul>	peripheral inputs/outputs (without fail-safe)
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Monitoring of the supply voltage (PWR-LED)</li> </ul>	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
Number of socilable Metics Control	program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	1 120
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	70
Number of positioning axes at motion control cycle	11
of 4 ms (typical value)	
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	20 °C: No condensation
horizontal installation, min.	-30 °C; No condensation
horizontal installation, max.      vertical installation, mix.	60 °C
vertical installation, min.	-30 °C; No condensation
vertical installation, max.	50 °C

Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	265 g

last modified:

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