## **Data sheet**

## 6ES7511-1AL03-0AB0



SIMATIC S7-1500, CPU 1511-1 PN, central processing unit with work memory 300 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 25 ns bit performance, SIMATIC Memory Card required \*\*\*\* approvals and certificate according to entry 109815653 at support.industry.siemens.com to be observed! \*\*\*\*

General information	
Product type designation	CPU 1511-1 PN
HW functional status	FS03
Firmware version	V3.1
<ul> <li>FW update possible</li> </ul>	Yes
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $500~\mu s$ (distributed) and $1~ms$ (central)
SysLog	Yes
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V19 (FW V3.1) / V18 (FW V3.0) or higher; with older TIA Portal versions configurable as 6ES7511-1AK02-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.56 A
Current consumption, max.	0.9 A
Inrush current, max.	1.15 A; Rated value
l²t	0.5 A²·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	3.4 W
Memory	

SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	300 kbyte
<ul><li>integrated (for data)</li></ul>	1.5 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
- · · · · · · · · · · · · · · · · · · ·	
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
<ul> <li>Number range</li> </ul>	1 60 999; subdivided into: number range that can be used by the user: 1
0:	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	300 kbyte
FC	
Number range	0 65 535
• Size, max.	300 kbyte
OB	
• Size, max.	300 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of startup OBs     Number of asynchronous error OBs	
•	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
<ul><li>Number</li></ul>	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
	Tary (only infliced by the main memory)
Retentivity	Von
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB

Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	,
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	V2
Number of distributed IO systems	32: A distributed I/O system is observatorized not only by the integration of
Number of distributed 10 systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
	'
1. Interface	
Interface types	V V4
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4

PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
Number of IO Devices that can be simultaneously	8; in total across all interfaces
activated/deactivated, max.	
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s$ : 375 $\mu s$ , 625 $\mu s$ 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
PROFINET Security Class	SNMP Configuration and DCP Read Only
Interface types	Oranii Ooriiigaraaorrana DOI 170aa Oriiy
RJ 45 (Ethernet)	Von
• 100 Mbps	Yes
Autoregotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	88

Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
• web API	
<ul><li>Number of sessions, max.</li></ul>	50
<ul> <li>number of simultaneous HTTP calls, max.</li> </ul>	4
•	
— HTTP request body, max.	131 072 byte
— HTTP request body, max.  OPC UA	131 072 byte
— HTTP request body, max.	131 072 byte  Yes; "Small" license required
— HTTP request body, max.  OPC UA	131 072 byte
— HTTP request body, max.  OPC UA  ● Runtime license required	131 072 byte  Yes; "Small" license required
<ul> <li>— HTTP request body, max.</li> <li>OPC UA</li> <li>Runtime license required</li> <li>OPC UA Client</li> </ul>	Yes; "Small" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— HTTP request body, max.  OPC UA  • Runtime license required  • OPC UA Client  — Application authentication	Yes; "Small" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,
— HTTP request body, max.  OPC UA  • Runtime license required  • OPC UA Client  — Application authentication  — Security policies	Yes; "Small" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— HTTP request body, max.  OPC UA  • Runtime license required  • OPC UA Client  — Application authentication  — Security policies  — User authentication	Yes; "Small" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password
<ul> <li>— HTTP request body, max.</li> <li>OPC UA</li> <li>• Runtime license required</li> <li>• OPC UA Client</li> <li>— Application authentication</li> <li>— Security policies</li> <li>— User authentication</li> <li>— Number of connections, max.</li> <li>— Number of nodes of the client interfaces,</li> </ul>	Yes; "Small" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000
— HTTP request body, max.  OPC UA  Runtime license required  OPC UA Client  — Application authentication  — Security policies  — User authentication  — Number of connections, max.  — Number of nodes of the client interfaces, recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I	Yes; "Small" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000
— HTTP request body, max.  OPC UA  Runtime license required  OPC UA Client  — Application authentication  — Security policies  — User authentication  — Number of connections, max.  — Number of nodes of the client interfaces, recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.  — Number of elements for one call of	Yes; "Small" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300
— HTTP request body, max.  OPC UA  Runtime license required  OPC UA Client  — Application authentication  — Security policies  — User authentication  — Number of connections, max.  — Number of nodes of the client interfaces, recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	Yes; "Small" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300
— HTTP request body, max.  OPC UA  ■ Runtime license required  ■ OPC UA Client  — Application authentication  — Security policies  — User authentication  — Number of connections, max.  — Number of nodes of the client interfaces, recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_MethodGetHandleList, max.  — Number of simultaneous calls of the client instructions for session management, per connection,	Yes; "Small" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100
— HTTP request body, max.  OPC UA  Runtime license required  OPC UA Client  — Application authentication  — Security policies  — User authentication  — Number of connections, max.  — Number of nodes of the client interfaces, recommended max.  — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.  — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of OPC_UA_MethodGetHandleList, max.  — Number of simultaneous calls of the client instructions for session management, per connection, max.  — Number of simultaneous calls of the client	Yes; "Small" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 100

OPC_UA_MethodCall, max.	
Number of inputs/outputs when calling	20
OPC_UA_MethodCall, max.	
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
<ul><li>User authentication</li></ul>	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul><li>Number of sessions, max.</li></ul>	32
<ul> <li>Number of accessible variables, max.</li> </ul>	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
<ul><li>— Sampling interval, min.</li></ul>	100 ms
— Publishing interval, min.	200 ms
<ul> <li>Number of server methods, max.</li> </ul>	20
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	4 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	15 000
<ul> <li>Alarms and Conditions</li> </ul>	Yes
<ul> <li>Number of program alarms</li> </ul>	100
Number of alarms for system diagnostics	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
number of subscriptions, max.	250
number of tags/attributes for subscriptions, max.	2 000
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	
	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	ProDiag or GRAPH
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms	ProDiag or GRAPH 5 000
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  • Number of program alarms	ProDiag or GRAPH 5 000
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics	ProDiag or GRAPH 5 000 600 100
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects	ProDiag or GRAPH 5 000 600 100
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions	ProDiag or GRAPH 5 000  600 100 160
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control variable	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control  Variables	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control variable  Variables  Number of variables, max.	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control  Number of variables  Number of variables, max.  — of which status variables, max.	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control  Variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control  Status/control  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes  Peripheral inputs/outputs
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control  Number of variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes  Peripheral inputs/outputs
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables, max.  Diagnostic buffer	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes  Peripheral inputs/outputs 200
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables, max.  Diagnostic buffer  present	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes  Yes  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes  Peripheral inputs/outputs 200  Yes
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes  Peripheral inputs/outputs 200  Yes  1 000
Number of loadable program messages in RUN, max.  Number of simultaneously active program alarms  Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Profiling  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof	ProDiag or GRAPH 5 000  600 100 160  Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes  Yes  Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes  Peripheral inputs/outputs 200  Yes  1 000

Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	OTE ROYE
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
Number of available Motion Control resources for	1 120
technology objects	1 120
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	11
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	Yes
Ambient conditions  Ambient temperature during operation	
Ambient conditions	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level  • Installation altitude above sea level, max.  configuration / header  configuration / programming / header	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level  • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Ambient conditions  Ambient temperature during operation  • horizontal installation, min.  • horizontal installation, max.  • vertical installation, min.  • vertical installation, max.  Ambient temperature during storage/transportation  • min.  • max.  Altitude during operation relating to sea level  • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection • User program protection/password protection	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection  • User program protection/password protection • Copy protection	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection • User program protection/password protection • Copy protection • Block protection	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes Yes Yes Yes
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection • User program protection/password protection • Copy protection • Block protection  Block protection  Access protection	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection • User program protection/password protection • Copy protection • Block protection	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Ambient conditions  Ambient temperature during operation  • horizontal installation, min. • horizontal installation, max.  • vertical installation, min. • vertical installation, max.  Ambient temperature during storage/transportation  • min. • max.  Altitude during operation relating to sea level • Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — CFC — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  • Block protection  • protection of confidential configuration data	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	No
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
User administration	Yes; device-wide
programming / cycle time monitoring / header	
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	336 g

last modified:

3/12/2024